

Work Order ID 91991

October 19, 2012 9:34:17 AM

91991

Page 1

Item ID: D3242-1

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tag

Start Date: 10/19/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 10/31/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan: *CL*

Date: *12/10/19* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3242

Rev C

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: *18178* D3242-1 Tag as per Dwg D3242Material: Hyland Industries M0100840 urethane coated nylon (orange color); use 0.25" high black letteringPossible Supplier: Tulmar Safety Systems Inc. Mat'l #1508Material release note is required

CL 12/10/19 (20)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

PC 12/10/24 (20)

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

DAS 12/10/25

count 420

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY				
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

Work Order ID 91991***91991***

Page 2

October 19, 2012 9:34:17 AM

Item ID: D3242-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tag

Start Date: 10/19/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 10/31/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation - Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: GA	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12-10-24

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>						
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Doc/Data <input type="checkbox"/>												
Equip/Tooling <input type="checkbox"/>												
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Other <input type="checkbox"/>												
Process <input type="checkbox"/>												
Supplier <input type="checkbox"/>												
Training <input type="checkbox"/>												
Unapproved <input type="checkbox"/>												
FAULT CATEGORY												
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other	

Picklist Print

October 19, 2012 9:34:16 AM

Page 1

Work Order ID: 91991

Parent Item: D3242-1

Parent Item Name: Tag

Start Date: 10/19/12

Required Date: 10/31/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A04.02.20New issueKJ/DS
IPP Rev:B 08-03-18 chg to revC DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3242-1P Tag		Purchased	No			100	Each	0.0000	1	20			

12/10/12 (20)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

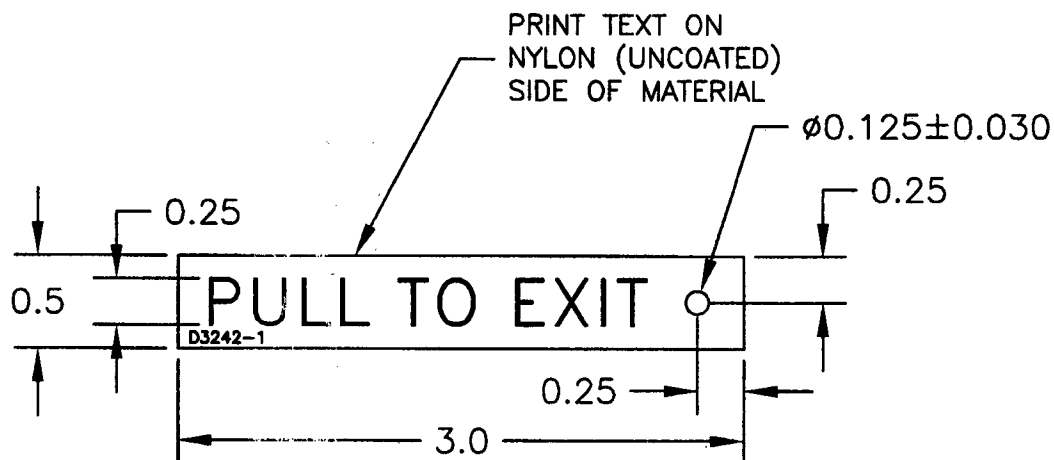
Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other



DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3242	REV. C SHEET 1 OF 1
DATE 07.04.03		TITLE TAG	SCALE 1:1
A	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	
C	07.04.03	CORRECT/UPDATE MATERIAL; ADD TOL; ADD 0.25 DIM; SPECIFY PRINTING SIDE	

RELEASED

07.04.09



D3242-1 TAG

GL 12/10/19
W10:91991

NOTES:

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100840 URETHANE COATED NYLON, ORANGE (REF TULMAR MATERIAL #1508)
OR
LAMCOTEC COATING TECHNOLOGIES INC. 200 DENIER URETHANE COATED NYLON, #310 ORANGE (REF TULMAR MATERIAL #1703)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18178

Purchase Order Date 10/19/12

PO Print Date 10/19/12

Page Number 1 of 1

Order From :

VC-TUL001

TULMAR SAFETY SYSTEMS
1123 CAMERON ST
HAWKESBURY, ON K6A 2B8
CA

Contact Name

Vendor Phone

613 632 1282

Vendor Fax

613 632 2030

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

CAD

Currency

Destination-Collect

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
FC 9/10/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3242-1P	Tag	10/31/12 Yes	20.00 Each	Dart Truck	\$11.9500	\$239.00

Special Inst: AS PER DWG D3242 REV. C
B91991

PO Total:

\$239.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 10/19/12

u c 2

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No.

45639

Ship Date

24-Oct-12

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship to:

Dart Aerospace
1270 Aberdeen Street
Call Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada

Order number	Sales order date	Account number	Account manager
29389	22-Oct-12	CDART100	Helena Vandeweerd
PO number	Ship Via	Shipping Terms	
PO18178	Pick-Up	FOB HAWKESBURY	
Item No.	Quantity ordered	UOM	Qty Shipped/Returned
Description			Quantity on back order

5385

20

EA

20

Label Dart, Black letters/Size 3"x 1/2"

Drawing No: D3242 (P/N D3242-1)

DWG Rev: C

Line 1

Lot No: BATCH0000000025 Qty: 20

Shipper

Rick Reed

Date:

OCT 23 2012

Certificate of Conformance

☒ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Roxanne Leathier

Date:

OCT 23 2012



Laboratory Report Number: TULM001 - 25675

Lamcotec Factory Order Number: 17085

TULMAR SAFETY SYSTEMS, INCORPORATED
1123 CAMERON STREET
HAWKESBURY, ONTARIO K6A 2Y2
CANADA

Product Description:

Heat Sealable Urethane
#310 FL Orange, 200 Denier Nylon Oxford
Fed. Std. 595B #38903

Tulmar Specification Number:	Mil-C-83489 / 1 - Modified
LCT Specification Number:	2493
Tulmar Order Number:	6949/02
LCT Invoice Number:	25675
LCT Manufacturing Date	03/20/2004
LCT Lab Report Date:	03/22/2004
Width, Inches:	58
Width, Centimeters:	147
Number of Rolls:	12
Number of Net Lineal Yards:	1663
Number of Net Lineal Meters:	1521
Bill of Lading Number:	12549

TSS 1703/1
Page 1 of 1

TEL: (413) 267-4808 FAX: (413) 267-5265
152 BETHANY RD. PO BOX 279 MONSON, MA 01057

Test Reference:Mil-C-83489/1 Notice 2 Modified, May 11, 1990, Fed-STD 191A,
Mil-STD 810ECompliance Certificate:

- I hereby certify that the materials tendered by this report have been manufactured and tested in compliance with the aforementioned specifications.
- Dyed base fabric and urethane pigments of this product were purchased by Lamcotec under the stipulation that they do not contain "AZO" compounds. ("AZO" list available upon request)
- This product is not intended for manufacturing devices used for the containment of food or drinking water.
- Urethane films and coating of this product were purchased by Lamcotec under the stipulation that they have been produced in a repeatable manner. However, due to the nature of the materials used to produce urethane films some variations may occur. Lamcotec cannot be held liable for customer variation in sealing.
- Due to the nature of the material and susceptibility to various storage conditions, Lamcotec is unable to supply a shelf life to our laminates. However, under normal and proper storage, protection from outside elements, and ultra violet lighting the material should store for extended periods of time without adverse effects.

Test	Test Method	Result	Lamcotec Quality Control Production Requirement
------	-------------	--------	--

Items Required By Mil-C-83489 / 1 Notice 2 - Modified, May 11, 1990

1. Base Fabric Weight	5041	3.0 Ounces / Square Yard	3.0 Nominal
		102.1 Grams / Square Meter	101.7 Nominal
2. Total Weight	5041	7.0 Ounces / Square Yard	6.5 Minimum
			7.5 Maximum
		236.7 Grams / Square Meter	220.4 Minimum 254.3 Maximum
3. Tongue Tear	5134	6 Pounds (f)	4 Min. Warp
		4	3 Min. Weft
		27 Newtons (f)	16 Min. Warp
		18	11 Min. Weft

TSS # 1703/02

(2)

Test	Test Method	Result	Lamcotec Quality Control Production Requirement
4. Breaking Strength	5100	<u>245</u> Pounds (f) / Inch <u>220</u> <u>1073</u> Newtons (f) / 25 Millimeters <u>963</u>	200 Min. Warp 170 Min. Weft 876 Min. Warp 744 Min. Weft
5. Breakaway Adhesion (RF Weld) Film to Film	Mil-C-83489 4.4.1	<u>74</u> Pounds (f) / Inch <u>324</u> Newtons (f) / 25 Millimeters	32 Min. Warp 140 Min. Warp
6. Air Retention (Film Side Only)	Mil-C-83489 4.4.2	<u>Pass</u> <u>Pass</u>	No Leaks / 10 PSI / 5 Minutes No Leaks / 69 KPA / 5 Minutes
7. Low Temperature	Mil-C-83489 4.4.3	<u>Pass</u>	No Cracking Flaking or Separation
8. Blocking	5872	<u>Pass</u>	Scale Rating - #1 or #2
9. Breaking Strength After Humid Aging	Mil-C-83489 4.4.4 5100	<u>Test</u> Pounds (f) / Inch <u>In</u> <u>Process</u> Newtons (f) / 25 Millimeters	160 Min. Warp 136 Min. Weft 700 Min. Warp 595 Min. Weft
Items Not Required By Mil-C-83489 / 1 Notice 2 Modified, May 11, 1990			
10. Elongation at Break	5100	<u>48</u> % <u>67</u> %	No Requirement Warp No Requirement Weft
11. Strip Adhesion (Heat Sealed) Film to Film	5970	<u>55</u> Pounds (f) / Inch <u>241</u> Newtons (f) / 25 Millimeters	15 Min. Warp 66 Min. Warp

TSS #1703/02

(3)

Test	Test Method	Result	Lamcotec Quality Control Production Requirement
12. Hydrostatic	5512	235 Pounds (f) / Square Inch	170 Minimum
		1620 Kilopascals	1172 Minimum
13. Hydrostatic Low Pressure	5514	Pass	No Leaks / 1.5 PSI / 5 Minutes
		Pass	No Leaks / 10 KPA / 5 Minutes
14. Mildew Resistance	MI-STD.810E	Pass	No Fungal Growth Minimum
	MTD 508.4		

BS #1703/02 (4)

Report Page 4

Laboratory Report Number: TULM001 - 25675

Lamcotec Factory Order Number: 17085

Signed _____

Richard J. Anderson, Jr.
Vice President - Operations

Signed _____

Richard J. Malo
Quality Control Manager

Signed _____

Lm
Laboratory Clerk
Initials

Distribution:

Copy - Tulmar - Shipment

Copy - Tulmar - Mail

Copy - Laboratory

Update: 10/30/2003

TBS # 1703/02

5



THE

DISCOVERY/LANCER GROUP

1-145 Riviera Drive, Markham Ontario L3R-5J6

Tel: 905-470-0744

Fax: 905-470-9454

**Certificate of Compliance**DATE: JAN. 13 2012OUR PROD. NO.: 11025 (1016G)CUSTOMER P/O NO.: 22446-00CUSTOMER: Tulmar Safety Systems Inc.PRODUCT: TW MULTI PLASTIC INKQTY. SHIPPED: 1 GALLONLOT NO.: 061511026ROLL NO.: MANUFACTURING DATE: JUNE 15th 2011SHELF-LIFE: 5 YEARS

We certify that the product,

11025 BLACKTW MULTI PLASTIC INKwas manufactured, inspected and Conforms to specifications
applicable to the product.Signature: Title: SHIPPERTSS 7306 / 29
JAN 17 2012
AC

JAN 17 2012

AC

0507-259-519

62:00 2007/00/11



THE

DISCOVERY/LANCER GROUP

1-145 Riviera Drive, Markham Ontario L3R-5J6
Tel: 905-470-0744 Fax: 905-470-9454



Certificate of Compliance

DATE: JUNE 23 2011
OUR PROD. NO.: TW-1091-4
CUSTOMER P/O NO.: 20699-00
CUSTOMER: Tulmar Safety Systems Inc.
PRODUCT: TW MULTI PLASTIC RETARDER
QTY. SHIPPED: 1 LITRE
LOT NO.: 311330
ROLL NO.: —
MANUFACTURING DATE: MARCH 2011
SHELF-LIFE: 5 YRS

We certify that the product,
TW-1091-4
TW MULTI PLASTIC RETARDER

was manufactured, inspected and Conforms to specifications
applicable to the product.

Signature: Title: SHIPPER

TSS # 7306-RET/08